



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3564-9

Job Sheet 171898



Part No: D3564-9

Job Qty: 12 ea

Part Name: Wearplate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/18/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A New Issue 07-03-08 ec IPP Rev:B As per Rev C 07-07-09 JLM IPP Rev:C As per Rev D 07-09-09 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	2/16/18	2/16/18	0.00	0.00	Start Up Waterjet		18/02/24
100	Waterjet	12 pcs	2/17/18	2/17/18	0.00	2.32	Waterjet1		18/02/24
120	QC	12 pcs	2/17/18	2/17/18	0.00	0.00	QC8		38
130	Brake NC	12 pcs	2/17/18	2/17/18	0.22	0.64	Brake NC 1		9:00 38
140	QC	12 pcs	2/17/18	2/17/18	0.00	0.00	QC5		38
150	Autoweld 1	12 pcs	2/17/18	2/17/18	0.00	4.80	Automated welding		9:00 38
160	QC	12 pcs	2/17/18	2/17/18	0.00	0.00	QC10		38
170	QC	12 pcs	2/17/18	2/17/18	0.00	0.00	QC5		38
180	SprayPaint	12 pcs	2/18/18	2/18/18	0.00	2.10	Spray Paint		18 MAR 02 2018
190	QC	12 pcs	2/18/18	2/18/18	0.00	0.00	QC5		11 MAR 05 2018
200	Packaging	12 pcs	2/18/18	2/18/18	0.00	0.00	Packaging3-1		38 MAR 03 2018
210	QC21-SA	12 Ea	2/18/18	2/18/18	0.00	0.00	QC21		21 MAR 05 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	16.9200 sf (1.41 ea)	90-Start up Operation	5044941
Rockguard 138793				13.5

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	17	58	0



Container No: S045073



Part: D3564-9

Job No: 171898

Serial No/Batch: S045073

Revision: D3564

Inspector:

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Date: 02/24/18

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	3.227Inches $\pm$ 0.010	3.237 3.217		
2	Wearshoe	2.432Inches $\pm$ 0.010	2.442 2.422		
3	Wearshoe	2.500Inches $\pm$ 0.030	2.530 2.470		
4	Wearshoe	6.000Inches $\pm$ 0.010	6.010 5.990		
5	Wearshoe	12.104Inches $\pm$ 0.010	12.114 12.094		
6	Wearshoe	18.000Inches $\pm$ 0.010	18.010 17.990		
7	Wearshoe	18.000Inches $\pm$ 0.010	18.010 17.990		
8	Wearshoe	18.000Inches $\pm$ 0.030	18.030 17.970		
9	Wearshoe	9.000Inches $\pm$ 0.030	9.030 8.970		
10	Wearshoe	11.500Inches $\pm$ 0.030	11.530 11.470		
11	Wearshoe	0.300Inches $\pm$ 0.010	0.310 0.290		
12	Wearshoe	0.300Inches $\pm$ 0.010	0.310 0.290		
13	Wearshoe	0.188Inches + 0.005 - 0.001	0.193 0.187		
14	Wearshoe	0.375Inches $\pm$ 0.010	0.385 0.365		
15	Wearshoe	0.063Inches $\pm$ 0.010	0.073 0.053		

Plex 2/9/18 8:58 AM dart.leroux.jason